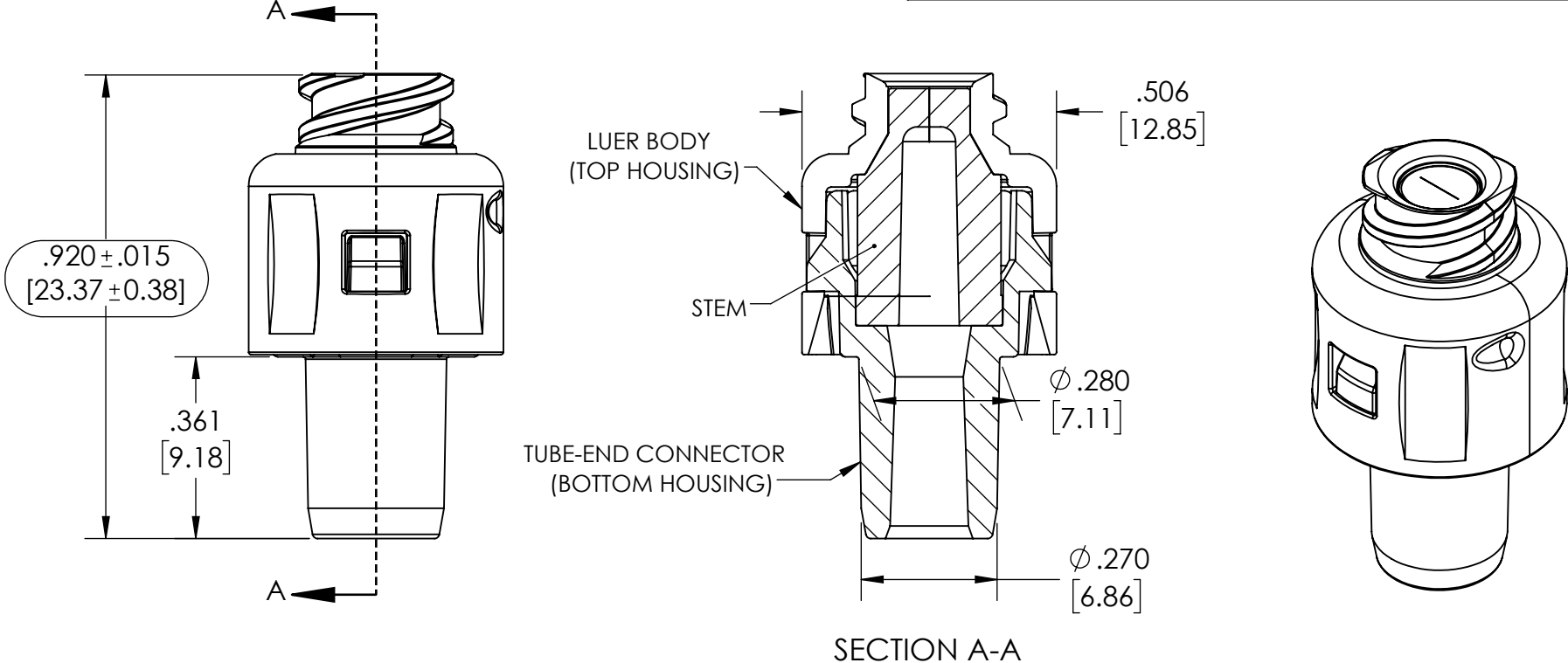


DRAWING NO. <b>C24518050PX</b>	REV <b>G</b>	<b>Customer Drawing</b>	REVISION HISTORY		
			REV	DESCRIPTION (ECO)	DATE    APPROVED
			F	REVISE TABLE SEE SHEET 2 (ECO 12324)	9/14/23    SR
			G	ADDED THREAD CHAMFER (ECO 12577)	3/12/24    DK




- NOTES:
- SUFFIX "X" - SEE TABLE
  - DIMENSIONS IN PARENTHESIS FOR REFERENCE ONLY
  - CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION
  - EXTERNAL TUBING CONNECTOR, UNIT WILL FIT .260" (6.6mm) I.D. TUBING OR COMPARABLE
  - LUER COMPATIBLE WITH ISO 594-2 AND ISO 80369-7

VALVE SPECIFICATIONS:  
 BACK PRESSURE > 30 PSI (2.1 BAR)  
 BIOCOMPATIBILITY: PASSES ISO 10993, PART 1  
 POTENTIAL STERILIZATION: ETO, STEAM  
 MATERIALS: USP CLASS VI, DEHP FREE,  
 NOT MADE WITH NATURAL LATEX RUBBER

QUALITY CRITERIA
O.D. FLASH: 0.015 MAX (0.4mm)
GATE VESTIGE: 0.01 MAX (0.3mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX, NO MORE THAN 3 PER PART

**MOLDED PARTS:**  
 GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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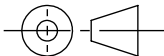
<b>DRAWN BY</b>	KS	<b>DATE</b>	2/22/19
<b>APPROVED BY</b>	SR	<b>DATE</b>	2/22/19
<b>MATERIAL</b>	SEE TABLE		
<b>FINISH</b>	NA		
<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES [MM] TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		<b>THIRD ANGLE PROJECTION</b> 	

<b>HR® Halkey-Roberts®</b>			
TITLE <b>Snapfit Bag Access</b>			
SIZE	DRAWING NO. <b>C24518050PX</b>		REV <b>G</b>
SCALE	DO NOT SCALE DRAWING		SHEET 1 OF 2

SUFFIX X	LUER BODY (TOP)	CONNECTOR (BOTTOM)	STEM	SPECIAL INSTRUCTIONS
NONE	PURELL HP570R (NATURAL PP HOMOPOLYMER)	PURELL HP570R (NATURAL PP HOMOPOLYMER)	WACKER LR 3003/40 (CLEAR SILICONE RUBBER)	N/A
R	FHR 11R12A (NATURAL PP HOMOPOLYMER)	FHR 11R12A (NATURAL PP HOMOPOLYMER)	WACKER LR 3003/40 (CLEAR SILICONE RUBBER)	N/A
T	PURELL HP570R (NATURAL PP HOMOPOLYMER)	PURELL HP570R (NATURAL PP HOMOPOLYMER)	WACKER LR 3003/40 (CLEAR SILICONE RUBBER)	PACK CONFIGURATION DOUBLE BAGGED WITH LOT INFORMATION AFFIXED TO OUTSIDE OF INNER BAG

**MOLDED PARTS:**  
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

**PROPRIETARY AND CONFIDENTIAL**  
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DRAWN BY KS		DATE 2/22/19		<div style="font-size: 2em; font-weight: bold;">HR® Halkey-Roberts®</div>	
APPROVED BY SR		DATE 2/22/19			
MATERIAL SEE TABLE					
FINISH NA		<div style="font-weight: bold;">THIRD ANGLE PROJECTION</div> 		TITLE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005				<div style="font-weight: bold;">Snapfit Bag Access</div>	
				SIZE <b>A</b> SCALE <b>2:1</b>	DRAWING NO. <b>C24518050PX</b> DO NOT SCALE DRAWING